

Date: Monday, 5/14/2007 7:14:17 AM  
 User: Kim Johnston

## Process Sheet

split  
 SB 07/05/14

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 32334 -2  
 Estimate Number : 12856  
 P.O. Number : N/A  
 This Issue : 5/14/2007 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : SMALL / MED FAB  
 Previous Run : N/A  
 Written By : 07.05.14  
 Checked & Approved By :  
 Comment : est rev A 07/05.10 new issue EC

Drawing Name : HARNESS ASSEMBLY  
 Part Number : D412702105B  
 Drawing Number : ICA D412-702 P.79  
 Project Number : N/A  
 Drawing Revision : D  
 Material : N/A  
 Due Date : 5/15/2007 Qty: 5 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC

DOCUMENT CONTROL



PTO

Comment: DOCUMENT CONTROL  
 type labels per PPP D412-702-105B CHG001

2.0 D35731

ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)  
 ADAPTER  
 batch: B 31 861

3.0 D3579046

SHOULDER HARNESS RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)  
 SHOULDER HARNESS RH  
 batch: B 32115

4.0 K62

CLIP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)  
 CLIP  
 batch: M 104 424

5.0 MS24693S273

Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)  
 Screw  
 batch: M 1495 -

SB 07/05/14

Date:  
User:

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Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32334

Part Number: D412702105B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washer

batch: M11763-

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Nut

batch: M104215-

SB 02/05/14 (S)

8.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

DECAL

batch: B32086

mlo7/05/17

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

mlo7/05/17

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

PACKAGING RESOURCE #1

11.0

PACKAGING 1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-105B CHG001

Location: \_\_\_\_\_

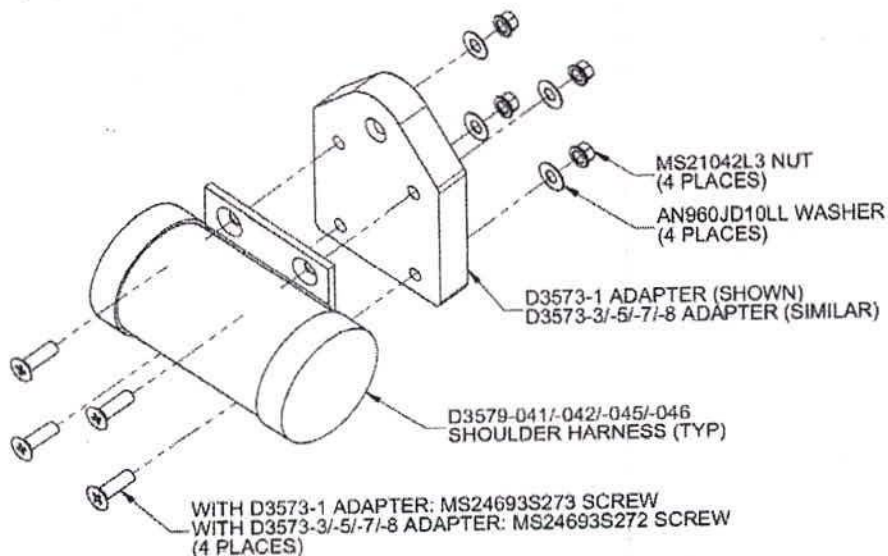
PPP Rev: \_\_\_\_\_

Job Completion

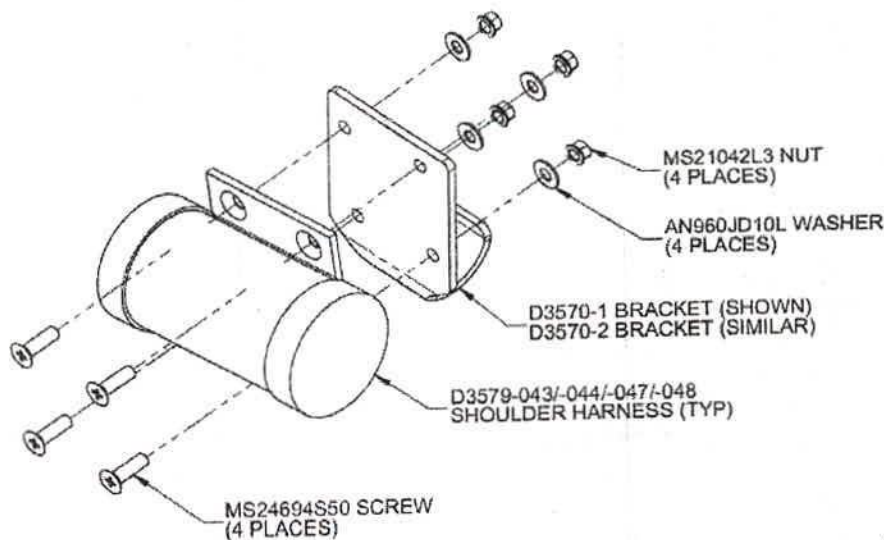


10/7/07/17 (1)  
Inspection level 21  
U. J. R. 17 (1)





**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND  
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**  
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)





**DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES**  
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 32334



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25-00-00

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/05/17	1	w/o split again	ml	07/05/17	1	 07.05.17	 07.05.17

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/05/17  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/17	8	label D3569-3 do not stick	UE 07-05-17	Use contact cement M102565 see w/o 32332 for EMAIL FROM SCHROTH	ml 07/05/17	 07.05.17	UE 07.05.17	 07.05.17

NOTE: Date & initial all entries